

# AMF

## ARTICULATING ARM BASKET LOADER



- **4-Axis Robotic Loader Designed for Increased Layout Flexibility**
- **Handles a Wide Variety of Basket & Case Loading Applications Including "U" Board Insertion**

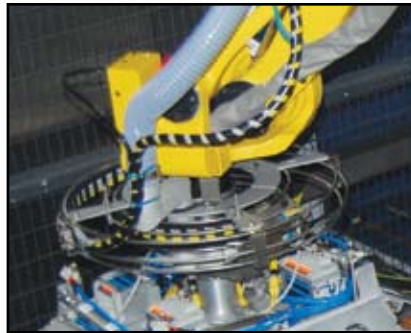
### FEATURES & BENEFITS

- **Multi-infeed high speed pick and place capability**
- **Very flexible design with application specific patented End of Arm Tools (EOAT)**
- **Back-pressure management infeed system**
- **Patent pending AMO (Automated Motion Optimizer) software eliminates need for teach pendent**
- **Infinite number of pattern development capabilities without tool change**

## ARTICULATING ARM BASKET LOADER

### MECHANICAL FEATURES

- 4-axis robotic arm
- Back pressure management product infeed collation system
- Patented high resolution individually valved EOAT
- Automatic shipper feed and indexing system
- Patented compressive end effector (EOAT)
- Request entry cell access door system
- Patent pending cable and hose management system for the EOAT



Patented EOAT with Patent Pending  
Cable and Hose Management System



4-Axis Robot Arm

### ELECTRICAL FEATURES

NEMA 12 electrical enclosures are mounted on the fence guarding:

- 208/230/240/460/480/575/600 volts, 3 phase, 60Hz
- Total connected load: 30 KVA
- Control voltage AMF panel generated 120VAC/1PH/60Hz PLC Inputs 24VDC  
PLC Outputs 24VDC
- Allen Bradley Compactlogix PLC
- Allen Bradley PowerFlex inverters
- Allen Bradley Industrial Computer OI
- Allen Bradley push buttons for the following functions:
  - Two-button start
  - Stop/emergency stop
  - MCR reset
- Category III safety control system



Operator Interface

Patent pending AMO (Automated Motion Optimizer) Software Package managed with an Allen Bradley PLC and a Touch Screen Interface.

The robot teach pendant is not required. All operational and pattern forming functions are controlled by the PLC.

**Headquarters:**  
2115 W. Laburnum Ave.  
Richmond, Virginia 23227  
Tel: 1-800-225-3771  
or 1-804-355-7961  
Fax: 1-804-342-9724  
[sales@amfbakery.com](mailto:sales@amfbakery.com)

**Europe Office:**  
6 The Sidings  
Station Road, Guiseley  
Leeds LS20 8BX, England  
Tel: 44-1943-875703  
Fax: 44-1943-871806  
[sales-europe@amfbakery.com](mailto:sales-europe@amfbakery.com)

**Asia Office:**  
Room 15-2, A-Building  
Thunis Dev. Building  
No.11 Hui Xin East St.  
Chaoyang District  
Beijing, China 100029  
Tel: 86-10-64823613  
Fax: 86-10-64934259  
[sales-asia@amfbakery.com](mailto:sales-asia@amfbakery.com)

FOR MORE INFORMATION PLEASE CALL YOUR ACCOUNT MANAGER OR

**1-800-BAKERS-1**  
**www.amfbakery.com**