

AMF

DOUGH TROUGH



FEATURES & BENEFITS

- 304 stainless steel, 11 gauge, 2B finish
- BISSC approved, sanitary seamless construction, continuously welded
- Radius corners; internal weld seams ground flush and polished; exterior weld seams emery buffed and cleaned
- Heavy-duty ball bearing swivel plate casters mounted to sanitary caster shoes
- 2" (51 mm) closed rolled rim continuously welded to body of trough
- Bottom drain

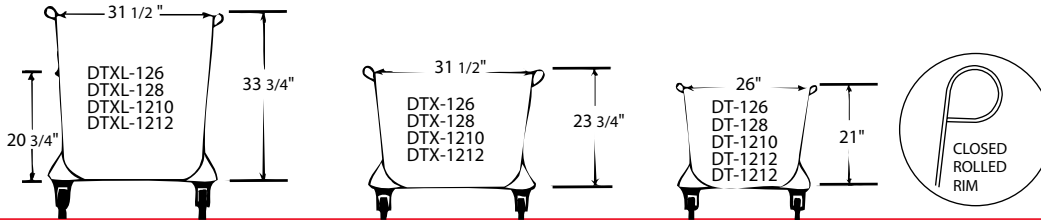
OPTIONS

- Drop side
- Controlled flow end gate
- Adapted for use with automatic trough handling systems (or others)
- Special size troughs available upon request



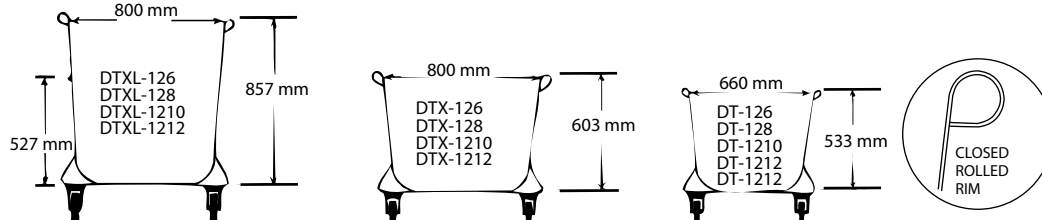
Controlled Flow End Gate

SPECIFICATIONS - US STANDARD



MODEL	Overall Dimensions LxWxH	Inside Dimensions LxWxD	Caster Size	ft ³ Capacity	Sponge Dough Capacity @ 13 lb./ft ³ *	Straight Dough Capacity @ 40 lb./ft ³ **	Final Dough Capacity @ 69 lb./ft ³ ***	Approximate Shipping Weight
DT-124	4' 4" X 30 X 26 3/4"	4' X 26 X 21"	4"	13.5	176 lb.	540 lb.	932 lb.	280 lb.
DT-126	6' 4" X 30 X 26 3/4"	6' X 26 X 21"	4"	20	260 lb.	800 lb.	1,380 lb.	355 lb.
DT-128	8' 4" X 30 X 26 3/4"	8' X 26 X 21"	4"	27	351 lb.	1,080 lb.	1,863 lb.	430 lb.
DT-1210	10' 4" X 30 X 27 5/8"	10' X 26 X 21"	5"	33.5	436 lb.	1,340 lb.	2,312 lb.	510 lb.
DT-1212	12' 4" X 30 X 27 5/8"	12' X 26 X 21"	5"	40.5	527 lb.	1,620 lb.	2,795 lb.	580 lb.
DTX-126	6' 4" X 35 1/2" X 30 3/8"	6' X 31 1/2" X 23 3/4"	5"	28	364 lb.	1,120 lb.	1,932 lb.	460 lb.
DTX-128	8' 4" X 35 1/2" X 30 3/8"	8' X 31 1/2" X 23 3/4"	5"	38	494 lb.	1,520 lb.	2,622 lb.	545 lb.
DTX-1210	10' 4" X 35 1/2" X 31 3/8"	10' X 31 1/2" X 23 3/4"	6"	47	611 lb.	1,880 lb.	3,243 lb.	630 lb.
DTX-1212	12' 4" X 35 1/2" X 31 3/8"	12' X 31 1/2" X 23 3/4"	6"	56.5	735 lb.	2,260 lb.	3,899 lb.	715 lb.
DTXL-126	6' 4" X 35 1/2" X 40 3/8"	6' X 31 1/2" X 33 3/4"	5"	39	507 lb.	1,560 lb.	2,691 lb.	590 lb.
DTXL-128	8' 4" X 35 1/2" X 40 3/8"	8' X 31 1/2" X 33 3/4"	5"	53	689 lb.	2,120 lb.	3,657 lb.	690 lb.
DTXL-1210	10' 4" X 35 1/2" X 41 3/8"	10' X 31 1/2" X 33 3/4"	6"	66	858 lb.	2,640 lb.	4,554 lb.	795 lb.
DTXL-1212	12' 4" X 35 1/2" X 41 3/8"	12' X 31 1/2" X 33 3/4"	6"	79	1,027 lb.	3,160 lb.	5,451 lb.	895 lb.

SPECIFICATIONS - METRIC



MODEL	Overall Dimensions LxWxH	Inside Dimensions LxWxD	Caster Size	m ³ Capacity	Sponge Dough Capacity @ 208 kg/m ³ *	Straight Dough Capacity @ 640 kg/m ³ **	Final Dough Capacity @ 1105 kg/m ³ ***	Approximate Shipping Weight
DT-124	1321 mm X 762 mm X 679 mm	1219 mm X 660 mm X 533 mm	102 mm	.38	79 kg	243 kg	420 kg	127 kg
DT-126	1931 mm X 762 mm X 679 mm	1829 mm X 660 mm X 533 mm	102 mm	.57	118 kg	365 kg	630 kg	161 kg
DT-128	2540 mm X 762 mm X 679 mm	2438 mm X 660 mm X 533 mm	102 mm	.76	159 kg	486 kg	840 kg	195 kg
DT-1210	3150 mm X 762 mm X 702 mm	3048 mm X 660 mm X 533 mm	127 mm	.95	197 kg	608 kg	1050 kg	231 kg
DT-1212	3760 mm X 762 mm X 702 mm	3658 mm X 660 mm X 533 mm	127 mm	1.15	238 kg	736 kg	1271 kg	263 kg
DTX-126	1931 mm X 902 mm X 772 mm	1829 mm X 800 mm X 603 mm	127 mm	.79	165 kg	506 kg	873 kg	209 kg
DTX-128	2540 mm X 902 mm X 772 mm	2438 mm X 800 mm X 603 mm	127 mm	1.08	224 kg	691 kg	1193 kg	247 kg
DTX-1210	3150 mm X 902 mm X 797 mm	3048 mm X 800 mm X 603 mm	152 mm	1.33	277 kg	851 kg	1470 kg	286 kg
DTX-1212	3760 mm X 902 mm X 797 mm	3658 mm X 800 mm X 603 mm	152 mm	1.60	333 kg	1024 kg	1768 kg	324 kg
DTXL-126	1931 mm X 902 mm X 1026 mm	1829 mm X 800 mm X 857 mm	127 mm	1.10	230 kg	704 kg	1216 kg	268 kg
DTXL-128	2540 mm X 902 mm X 1026 mm	2438 mm X 800 mm X 857 mm	127 mm	1.50	313 kg	960 kg	1658 kg	313 kg
DTXL-1210	3150 mm X 902 mm X 1051 mm	3048 mm X 800 mm X 857 mm	152 mm	1.87	390 kg	1197 kg	2066 kg	361 kg
DTXL-1212	3760 mm X 902 mm X 1051 mm	3658 mm X 800 mm X 857 mm	152 mm	2.24	466 kg	1434 kg	2475 kg	406 kg

* Sponge Dough Density based on 4 hour ferment with no degassing bars

** Straight Dough Density based on 20 minute floor time

*** Final Mix Density is typical as dough comes out of mixer, no floor time

Actual capacity should be based on estimated dough density given specific fermentation or floor time factors. Contact AMF with questions on how to determine actual dough density if different from stated above.

Semi-Automatic and Full-Automatic Fermentation Rooms from AMF use a different style trough. AMF engineering will size the trough according to actual conditions.

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